



7" Split Shake, Russet (278)





Born from nature. Designed for life.

The Foundry Specialty Siding offers the handsome warmth of shake and shingle siding and the inherent charm of stone and brick.

Homes clad in cedar, natural stone or brick have an undeniable attractiveness, but require regular costly upkeep to maintain its original appeal. To meet today's environmental challenges, vinyl siding is engineered for sustainability. Benefits of vinyl siding include: low maintenance, increased product life, wind and water resistance, color retention, and impervious to insect damage. Once installed, homeowners will never have to apply environmentally harmful paints or stains.

Foundry siding is crafted from unique molds cast from real cedar, stone and brick to achieve incredible authenticity. Our premium PVC panels present genuine wood graining and the authentic texture of stone with minimal repeat visible on your home.

The Foundry offers a complete selection of shake, shingle, stone and brick panels in a variety of exposures, with profiles featuring classic fine details or rugged rustic grooves.



Limestone



Brick



Stacked Stone



Split Shake





Foundry Essentials

Our authenticity comes from more than 100 unique molds used for each distinctive shake, shingle and stone profile. Stone and brick textures are deep, gritty and lively. Cedar is seasoned with bold striations and sharply-defined grain.

Our coverage of 40 ft. without repeat delivers a natural, random look. All of our siding is designed to endure with Class 1(A) fire resistance, 170 mile per hour windload and a limited lifetime warranty. For any Foundry color you choose, you can rest assured that our proprietary capstock will keep it vibrant and protected from excessive UV fading.

A choice for the environment, Foundry siding is engineered with sustainability - from our low 2% scrap rate and efficient 5' lengths. With our durability, you won't have to deal with any priming or refinishing treatments and your siding won't suffer damage due to insects or pests.

Staggered Shake

Perfection Shingle

Shingle

Shapes



Limestone, Mesa (853)

Foundry Stone Collection™

Created with molds cast from real masonry, Foundry Stone Collection provides uncompromising detail and warm colors to reflect the authentic, rugged qualities of natural stone and hand-laid brick. To deepen authenticity, we incorporate the use of ceramic microspheres for a subtle grittiness and the stone segment's truest look and feel.

Stone Collection siding panels are hung just like traditional vinyl siding. The collection comes in our efficient 5' lengths with a 10" reveal. Compared to polypropylene stone siding, our premium vinyl stone has no telltale sheen and can be easily cut with snips. With the Stone Collection, there is significant waste reduction and highly-efficient installation.

Foundry Stone Collection profiles partner beautifully with Foundry Shake and Shingle siding as well as the full spectrum of cladding materials.

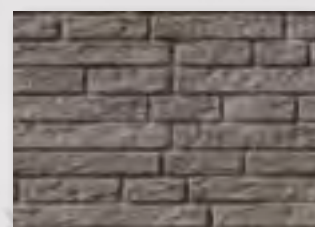


Foundry Stacked Stone

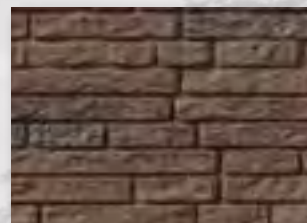
Our Stacked Stone profile highlights The Foundry's commitment to innovation. Our realism comes from casting hand-selected North Carolina quarried stone, which results in a unique, vibrant look. The textured grout line adds authenticity and the enhanced coloring process developed for Stacked Stone delivers a complete symphony of tonal differences.



Durham County (885)



Dover Crest (886)



Auburn Hills (887)

Foundry Brick

A true brick-by-brick approach gives Foundry Brick incredible detail. Real kiln-fired clay brick is cast to give our panels palpable texture. From wainscots and thick columns to full walls with gables, our Brick panels can be used instead of traditional masonry for solid appeal. Available in a 10" reveal, our versatile color selection meets the aesthetic needs of various home styles.



Natural Clay (008)



Sundance (881)



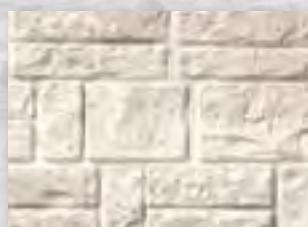
Glacier White (123)



Cheyenne (882)

Foundry Limestone

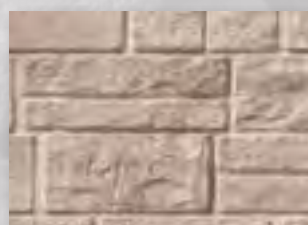
Available in a 10" reveal, this popular and versatile limestone profile is offered in four colors with eye-catching aesthetics. From full walls to building skirts and other applications, our Limestone panels deliver a strong hand-cut, hand-laid masonry appearance. The stones' subtle surface character and striking dimension complement a wide variety of siding choices.



Cottonwood (850)



Red Rocks (852)



Mesa (853)



Desert Canyon, (851)



Stacked Stone, Durham County (855); 7" Split Shake, Vintage Green (823)



Brick, Cheyenne (882); 7" Split Shake, Russet (278)



Limestone, Mesa (853); 7" Split Shake, Rustic Brown (828)



The Weathered Collection™

The Foundry's Weathered Collection of colors captures the essence of time, giving a home the authentic appearance of cedar that has beautifully weathered over the years. Our proprietary process achieves this incredible look by presenting a lighter shade of a color in the grain, and a darker one on the higher points. The Weathered Collection is available in 7" Split Shake, 7" and 10" Staggered Shake, and the 7" Perfection Shingle.



The Weathered Collection™

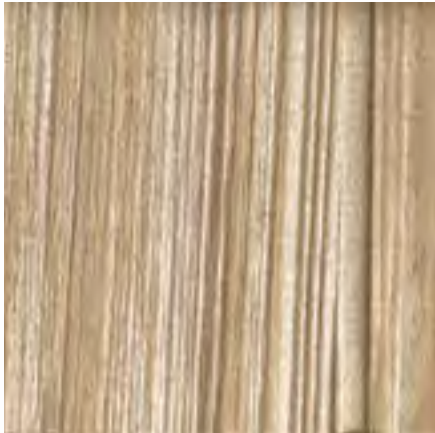
7" Split Shake, 7" Perfection Shingle,
7" and 10" Staggered Shake



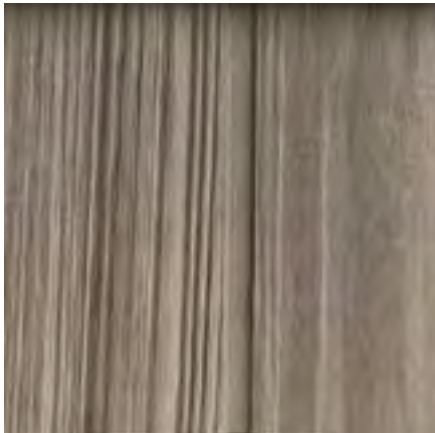
804 Vanilla Bean



806 Golden Straw



808 Classic Sand



820 Vintage Taupe



821 Sandalwood



822 Harvest Wheat



823 Vintage Green



824 Greystone

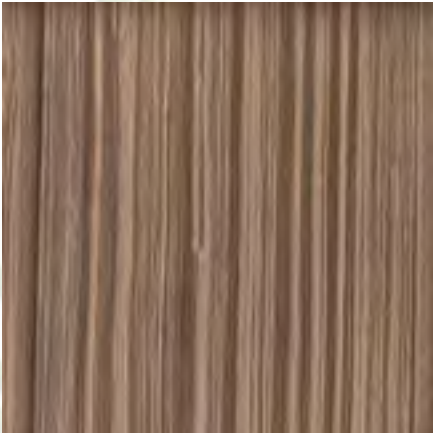


826 Moon Rock

Actual colors may vary from printed representation.
Please see chart on page 27 for product availability.



827 Colonial Grey



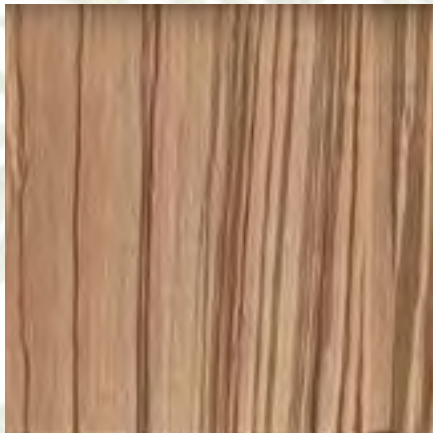
828 Rustic Brown



831 Coastal White



832 Aged Cedar



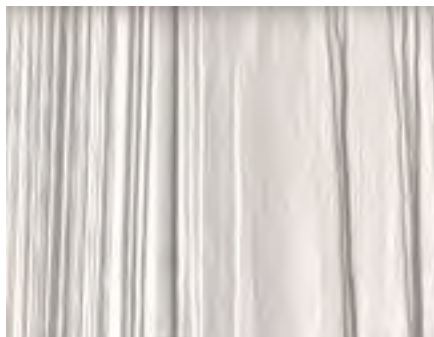
834 Red Cedar

The Traditional Collection™

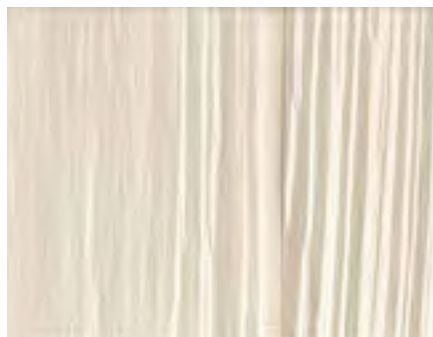
7" Split Shake, 7" Shingle and Perfection Shingle,
7" and 10" Staggered Shake, Shapes



008 Shadow



017 Moonlight



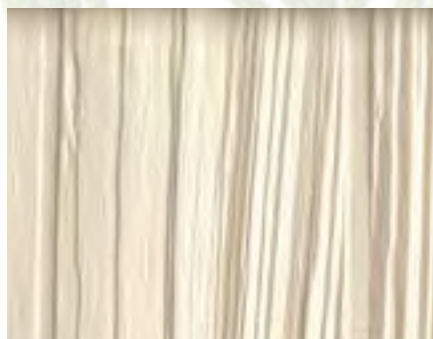
034 Eggshell



042 Almond



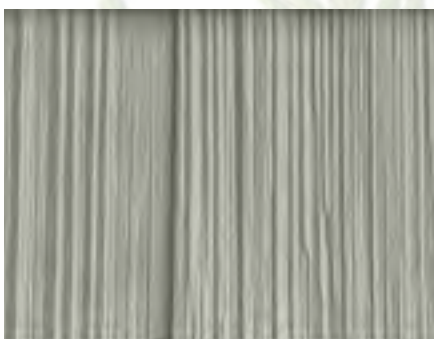
048 Sahara



049 Putty



069 Oatmeal



112 Moss



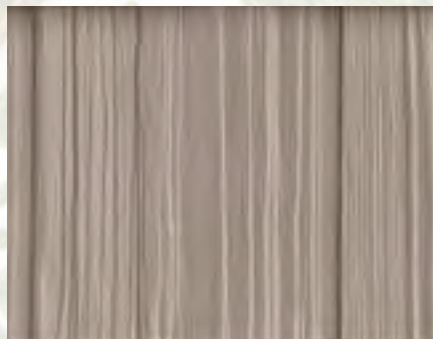
116 Seashell



123 Snow



176 Biscuit



180 Driftwood

Actual colors may vary from printed representation.
Please see chart on page 27 for product availability.



202 Oceanside



230 Juniper



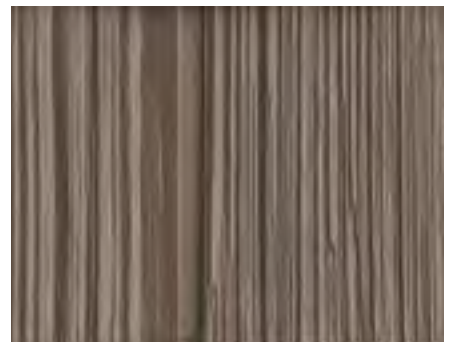
241 Slate



242 Shale



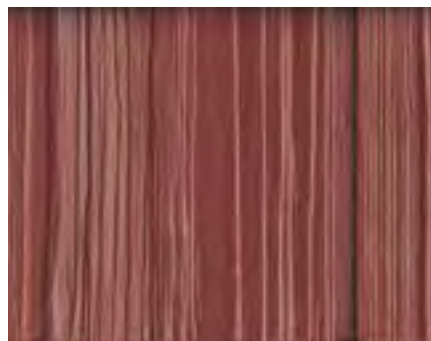
246 Toffee



248 Cocoa



253 Blueberry



278 Russet



Foundry Split Shake

Deep texture is the hallmark of our Split Shakes, which offer the look of wood that's been hand-split by an axe, revealing random grooves and grain. The depth creates captivating contrast between light and shadow to heighten visual appeal. Split Shakes are offered in the popular 7" exposure.



7" Staggered Shake, Colonial Grey (827)





Foundry Staggered Shake

For bold texture, Staggered Shakes offer a rough-sawn appearance that gives a home a more rustic quality. The staggered butt ends and varied widths provide rich character. This profile is available in popular 7" and 10" exposures that add dramatic attractiveness by enhancing the shakes' long vertical grain and random keyways.





Foundry Perfection Shingle

Perfection Shingle delivers the perfect balance of the deep texture of Shakes and the clean lines of Shingles. This profile offers a traditional look with a hint of ruggedness. Offered in a 7" exposure, the crisp vertical grains are highlighted, complementing random shingle widths.





7" Shingle, Oceanside (202)



Foundry Shingle

Narrow-sawn Shingles from The Foundry showcase classic style. They provide naturally-textured surfaces that feature the random marks of a mill saw, creating soft dimension that adds appeal to any home. Foundry Shingles are available in 7" exposure.





Save Energy. Live Green.

To give your home the environmental and financial benefits of greater energy efficiency, we offer the option of Fullback® Siding Insulation for The Foundry. Foundry siding, when used with Fullback® Siding Insulation, can reduce energy costs and deliver added comfort.

Fullback® Siding Insulation can be installed with all 7" exposure panels from The Foundry, including Split Shake, Staggered Shake, Shingle and Perfection Shingle profiles.



What impact will it have on...

MY HOME'S APPEARANCE?

- Provides a virtually maintenance-free beauty with the look and feel of solid wood.

MY SIDING'S PERFORMANCE?

- Wraps the home in an energy conserving blanket, keeping heat where it belongs: inside during the winter and outside during the summer. This reduces heating and cooling costs, keeping money in the bank all year!
- Delivers superior impact resistance, protecting your home against the harshest elements and everyday mishaps to keep it looking like new.
- The rigid foam insulation is also treated with Preventol®, a systemic insecticide which protects it from termites.



MY LIFESTYLE?

- Gives your home the look and feel of real wood, without painting, staining or caulking for the life of the siding.
- Allows moisture to escape from your home, reducing the chance of mold and mildew growth in the walls.
- Homeowners have reported that Fullback Siding Insulation provides noise reduction for a more peaceful environment.

THE ENVIRONMENT?

- Saves as much energy as it takes to manufacture the foam in 50 days or less, and saves as much carbon as it takes to manufacture the foam in 2.6 years or less.

MY FINANCES?

- Saves you money on your utility bills for the life of the siding and you won't have to pay for expensive maintenance materials or repairs!



Fullback® Siding Insulation is a rigid foam insulation, placed behind the exterior surface of Foundry Siding. Fullback® can help a home qualify for many green building certifications, including:

- NAHB Green Building Certification
- LEED for Homes
- Environments for Living®



Fullback is a registered trademark of Progressive Foam.

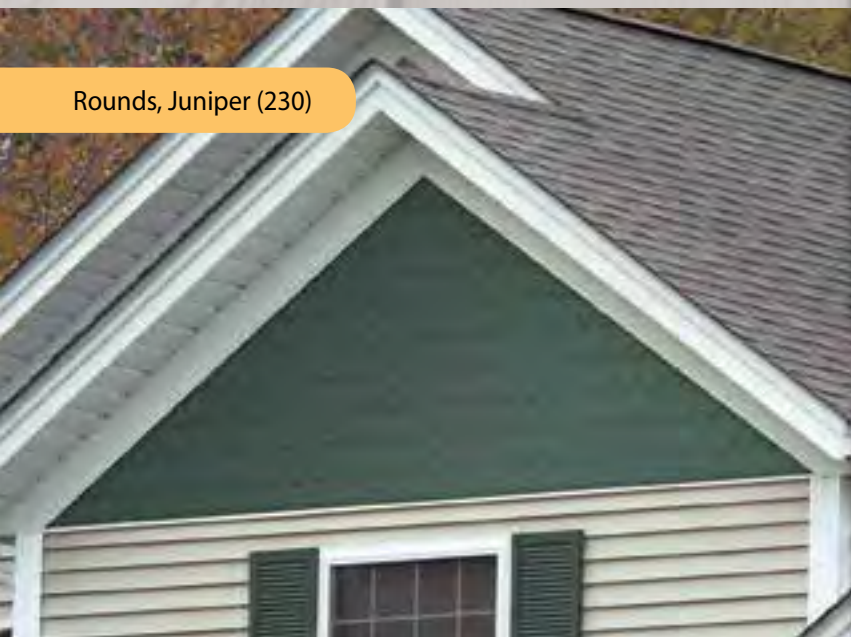
Rounds, Snow (123)



Foundry Shapes

Signifying attention to detail, Foundry shapes distinguish a home with exceptional dimension. Whether you choose to accent a gable or create visual interest that extends all the way around your home, the possibilities are endless. Our classic shapes are available in 6" exposure.

Rounds, Juniper (230)



Rounds



Fish Scale, Snow (123)



Fish Scale











Color Availability

| Color | Brick | Limestone | Stacked Stone | Split Shake 7" Exp. | Perfection Shingle 7" Exp. | Shingle 7" Exp. | Staggered Shake 7" & 10" Exp. | Round 6" Exp. | Fish Scale 6" Exp. |
|-------------------|-------|-----------|---------------|---------------------|----------------------------|-----------------|-------------------------------|---------------|--------------------|
| Cottonwood 850 | | ● | | | | | | | |
| Desert Canyon 851 | | ● | | | | | | | |
| Red Rocks 852 | | ● | | | | | | | |
| Mesa 853 | | ● | | | | | | | |
| Natural Clay 008 | ● | | | | | | | | |
| Glacier White 123 | ● | | | | | | | | |
| Sundance 881 | ● | | | | | | | | |
| Cheyenne 882 | ● | | | | | | | | |
| Durham County 885 | | | ● | | | | | | |
| Dover Crest 886 | | | ● | | | | | | |
| Auburn Hills 887 | | | ● | | | | | | |
| Shadow 008 | | | | ● | ● | ● | ● | ● | ▲ |
| Moonlight 017 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Eggshell 034 | | | | ● | ● | ● | ● | ● | ▲ |
| Almond 042 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Sahara 048 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Putty 049 | | | | ● | ● | ● | ● | ● | ▲ |
| Oatmeal 069 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Moss 112 | | | | ● | ● | ● | ● | ● | ▲ |
| Seashell 116 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Snow 123 | | | | ● | ● | ● | ● | ● | ● |
| Biscuit 176 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Driftwood 180 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Oceanside 202 | | | | ● | ● | ● | ● | ● | ▲ |
| Juniper 230 | | | | ● | ● | ● | ● | ● | ▲ |
| Slate 241 | | | | ● | ● | ● | ● | ● | ▲ |
| Shale 242 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Toffee 246 | | | | ● | ● | ● | ● | ● | ▲ |
| Cocoa 248 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Blueberry 253 | | | | ● | ● | ● | ● | ▲ | ▲ |
| Russet 278 | | | | ● | ● | ● | ● | ● | ▲ |
| Vanilla Bean 804 | | | | ● | ● | | ● | | |
| Golden Straw 806 | | | | ● | ● | | ● | | |
| Classic Sand 808 | | | | ● | ● | | ● | | |
| Vintage Taupe 820 | | | | ● | ● | | ● | | |
| Sandalwood 821 | | | | ● | ● | | ● | | |
| Harvest Wheat 822 | | | | ● | ● | | ● | | |
| Vintage Green 823 | | | | ● | ● | | ● | | |
| Greystone 824 | | | | ● | ● | | ● | | |
| Moon Rock 826 | | | | ● | ● | | ● | | |
| Colonial Grey 827 | | | | ● | ● | | ● | | |
| Rustic Brown 828 | | | | ● | ● | | ● | | |
| Coastal White 831 | | | | ● | ● | | ● | | |
| Aged Cedar 832 | | | | ● | ● | | ● | | |
| Red Cedar 834 | | | | ● | ● | | ● | | |

Note: Transitional is a panel that is used to transition from siding to shapes.


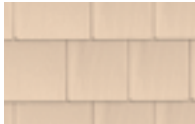


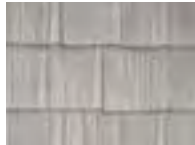



▲ Available as a Special Order item. All product orders must follow Special Order guidelines. Please contact Foundry Customer Service for more information.

Foundry Stone Collection

| | | Item # | Length | Width (exp.) | Panels/Ctn. or Lineal Ft. | Sq./Ctn. or Pieces/Ctn. | Lbs./Ctn. (approx.) |
|---|---|---------|--------|--------------|---------------------------|-------------------------|---------------------|
|  | Limestone Panels | 1702*** | 62" | 10" | 12 Panels | 1/2 Sq./Ctn. | 24 |
|  | Limestone Corner Piece | 7701*** | 60" | N/A | 20 Lineal Feet | 4 Pieces | 5 |
|  | Brick Panels | 1801*** | 62" | 10" | 12 Panels | 1/2 Sq./Ctn. | 27 |
|  | Brick Corner Piece | 7801*** | 60" | N/A | 20 Lineal Feet | 4 Pieces | 5 |
|  | Stacked Stone | 1501*** | 62" | 10" | 12 Panels | 1/2 Sq./Ctn. | 24 |
|  | Stacked Stone Corner Piece | 7501*** | 60" | N/A | 20 Lineal Feet | 4 Pieces | 5 |
|  | Stone Face Transition Sill Only available in Shadow (008) and Shale (242) | 7702*** | 37½" | N/A | 62.5 Lineal Ft. | 20 Pieces | 7 |
|  | Stone Starter Strip | 7700*** | 105½" | N/A | 123 Lineal Feet | 14 Pieces | 11 |

Note: *** indicates color number.

Foundry Shake, Shingle & Shapes

| | | Item # | Length | Width (exp.) | Panels/Ctn. or Lineal Ft. | Sq./Ctn. or Pieces/Ctn. | Lbs./Ctn. (approx.) |
|---|---|---------|--------|--------------|---------------------------|-----------------------------|---------------------|
|  | Perfection Shingle 7" Exposure Available in Weathered and Traditional Colors | 1401*** | 60¾" | 7" | 34 Panels | One Sq. | 55 |
|  | Shingle 7" Exposure Available in Traditional Colors | 1001*** | 60¾" | 7" | 34 Panels | One Sq. | 55 |
|  | Split Shakes 7" Exposure Available in Weathered and Traditional Colors | 1101*** | 60¾" | 7" | 34 Panels | One Sq. | 55 |
|  | Staggered Shake 10" Exposure Available in Weathered and Traditional Colors | 1201*** | 62½" | 10" | 23 Panels | One Sq. | 60 |
|  | Staggered Shake 7" Exposure Available in Weathered and Traditional Colors | 1301*** | 60¾" | 7" | 17 Panels | ½ Sq. | 32 |
|  | Round Shape Available in Select Traditional Colors | 2001*** | 60" | 6" | 20 Panels | ½ Sq. | 30 |
|  | Fish Scale Shape Only available in Snow (123) | 2301123 | 60" | 6" | 20 Panels | ½ Sq. | 30 |
|  | Transitional Starter for Shapes to transition from vinyl siding | 2201*** | 60" | 6" | 10 Panels | ¼ Sq. (50 lineal ft/ctn) | 15 |

Note: *** indicates color number.

| | | Item # | Length | Width (exp.) | Panels/Ctn. or Lineal Ft. | Sq./Ctn. or Pieces/Ctn. | Lbs./Ctn. (approx.) |
|---|--|---------|--------|--------------|---------------------------|-------------------------|---------------------|
|  | 3/4" J-Channel | 7001*** | 105½" | N/A | 176 Lineal Ft. | 20 Pieces | 32 |
|  | 1" J-Channel | 7002*** | 105½" | N/A | 176 Lineal Ft. | 20 Pieces | 32 |
|  | 1½" J-Channel | 7003*** | 105½" | N/A | 88 Lineal Ft. | 10 Pieces | 12 |
|  | Undersill/Utility Trim | 7401*** | 105½" | N/A | 176 Lineal Ft. | 20 Pieces | 13 |
|  | Shapes Starter Strip Since colors do not affect installation, product color will vary. | 7300000 | 60" | N/A | 100 Lineal Ft. | 20 Pieces | 11 |
|  | Vinyl Starter Strip Since colors do not affect installation, product color will vary. | 7500000 | 105½" | N/A | 176 Lineal Ft. | 20 Pieces | 18 |
|  | Corner Piece 7" Perfection Shingle Available in Weathered and Traditional Colors | 7601*** | 56" | N/A | 20 Lineal Feet | 4 Pieces | 6 |
|  | Corner Piece 7" Shingle Available in Traditional Colors | 7101*** | 56" | N/A | 20 Lineal Feet | 4 Pieces | 6 |
|  | Corner Piece 7" Split Shake Available in Weathered and Traditional Colors | 7301*** | 56" | N/A | 20 Lineal Feet | 4 Pieces | 6 |
|  | Corner Piece 10" Staggered Shake Available in Weathered and Traditional Colors | 7201*** | 60" | N/A | 20 Lineal Ft. | 4 Pieces | 6 |
|  | Fullback Foam Panel *Only available in the 7" profile. | 7800000 | 28½" | 47¾" | 100 Square Ft. | 11 Pieces | 32 |

All corners require the use of J-Channel for installation.
Note: *** indicates color number.

The Tapco Group®: Innovation is our Cornerstone

All of our brands at The Tapco Group® are firmly rooted in innovation. Focusing on maintenance-free beauty, easy installation, sustainability and delivering the most colors and product options, The Tapco Group is committed to Innovation Born from Original Thinking™. From the basement to the roof, we have your needs covered. We invite you to learn more about the complete range of premium exterior products offered by The Tapco Group. www.TheTapcoGroup.com



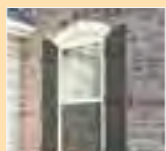
Atlantic Premium Shutters®

When only the best will do, Atlantic Premium Shutters provide the ultimate level of sophistication for homes. Atlantic's architecturally-correct shutters are handcrafted to each homeowner's specifications, adding detail and dimension with operability or full functionality. The Architectural Collection's cutting-edge construction lasts a lifetime, while its protective finish ensures the rich color you select will stay vibrant for years. www.AtlanticPremiumShutters.com



InSpire® Roofing Products

InSpire offers the industry's widest color palette, including the only "color-through blended-color" tiles on the market. The proprietary manufacturing process ensures authentic texture for both InSpire's composite slate and composite cedar shakes, and correct weathering for elegance over the decades. Durability and safety are enhanced with a Class A fire rating and our InFlex design that delivers a perfect fit and strength that survives 110 mph winds. www.InSpireRoofing.com



Mid-America Siding Components®

Holding more exterior-product patents than anyone else, Mid-America Siding Components help builders and contractors finish the job, with decorative products that install easily and provide standout curb appeal. Our innovations allow quick and efficient installation while delivering a finished look. Offered in the industry's widest color palette, Mid-America products add versatile style to exteriors ranging from brick to fiber cement to stone veneer. www.MidAmericaComponents.com



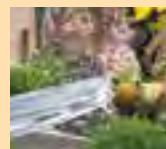
SturdiMount®

SturdiMount by Mid-America is the mount block of choice for providing fiber cement homes with a superior finish and a trusted water management solution. Integrating fiber cement with a durable nailing flange, SturdiMounts are pre-flashed and pre-assembled to save time, while also ensuring the cleanest finish for coach lights, hose bibs, dryer vents and other applications. SturdiMount products are the only mount blocks to carry the "Recommended by James Hardie®" logo and are cited in the Hardie Best Practices Guide under General Installation Requirements. www.SturdiMount.com



Tapco Integrated Tool Systems®

Serving professional siding applicators since 1961, Tapco Integrated Tool Systems allow for faster bending, safer cutting and customized exterior touches that distinguish their customers' homes. Our brakes and full line of accessories offer quick measuring, efficient slitting and sawing, enhanced job site mobility and the ability to create value-adding decorative designs and strengthening ribs in fascia, window trims, frieze boards, porch posts and beams. www.TapcoTools.com



Wellcraft® Egress Systems

For code-compliance and peace of mind, Wellcraft Egress Systems provide critical escape routes while making basements more livable. The systems' simple use delivers an emergency exit that even children can operate. Basements are enhanced by the addition of natural light and fresh air. www.WellcraftWells.com

CERTIFICATE OF CONFORMANCE FOR FOUNDRY SIDING

PHYSICAL DATA

Length: -1/4" total length tolerance.

Width: -1/16" total width tolerance

Thickness (nominal): All panels exceed requirements per ASTM D3679

Camber Tolerance: $\leq 1/8$

Heat Shrinkage Tolerance: $\leq 3.0\%$

Impact Resistance: 60 in lb +

Surface Distortion: None at 120° F

Windload ASTM D5206: Foundry Shake, Shingle, Perfection Shingle, Staggered Shakes and Foundry Stone exceed 170 mph. Transitional, Half Coves, Rounds, Octagon, Mitered Corners, Hexagon and Fish Scale panels exceed 150 mph.

FIRE RESISTANCE RATING

ASTM E84: Class 1(A)

Flame Spread Index: ≤ 25 . Smoke Developed Index: ≤ 450

Fuel Contribution: 0

ASTM D 1929: Self Ignition 878° F

ASTM D 635: Material is self-extinguishing with no measurable extent of burn when tested in accordance with this specification.

NFPA 268 Radiant Heat Test/Ignition Resistance of Exterior Walls. Conclusion that The Foundry vinyl sidings were tested and met the conditions for allowable use as specified in Section 1406 of the International Standard Building Code.

Limited Lifetime Warranty: Residential.

50 Year Warranty: Commercial/Institutional. Please see the Foundry Warranty for additional details.

Weathering: Meets the weathering standard in ASTM D3679 using ASTM D 1435 procedure.

All products from The Foundry (excluding accessories) have the following certifications and code compliances:

Vinyl Siding Institute Certification (compliant to ASTM D3679)

ICC-ES evaluation report number ESR-1728

Texas Department of Insurance product evaluation EC-51

Florida Building Code 2007 (Report #FL-6356)

Florida Building Code 2007 (Report #FL-14766)

Notes:

Foundry Stone Collection pending certification and code compliances: Texas Department of Insurance.



www.FoundrySiding.com

Customer Service: 800-771-4486 • Fax: 800-582-0508

